

Work Order ID 129061

129061

Page 2

Wednesday, January 28, 2015 9:05:13 AM

Item ID: D3681-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 1/28/2015 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 1/28/2015 Req'd Qty: 40.00 ***40*** Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125						48	0	BL-15-03-09	
Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location: <u>LC</u>	0.00							
130						48	0	BL-15-03-09	
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140						ML5	1503-09		
QC	Memo	0.00							
Quality Control									

ML5 1503-09

Picklist Print

Wednesday, January 28, 2015 9:05:16 AM

Page 1

Work Order ID: 129061

129061

Parent Item: D3681-1

D3681-1

Parent Item Name: Spacer

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev A new issue 07-10-30 DD verified by:EC
IPP Rev:B Ecn 1056 Rev A dwg DD
seq 125 DD 10.05.03 verified by:EC

IPP Rev:C add

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased		No		100	f	182.0000	0.34	15			

M6061T6T0.3125W.058

ALUM TUBE .3125 x .058w

15/02/12

DAS
40
9-89

Location

Loc Qty

Loc Code

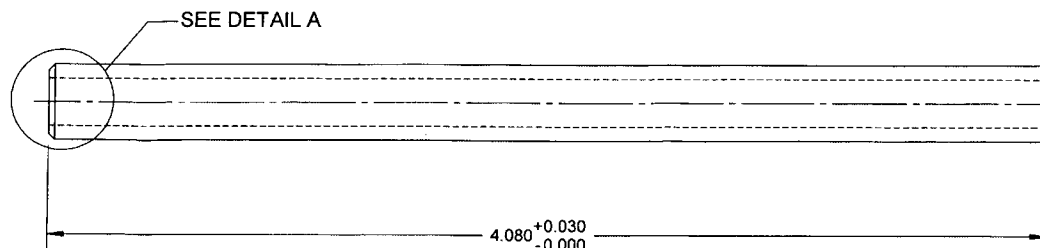
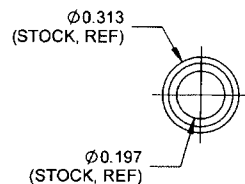
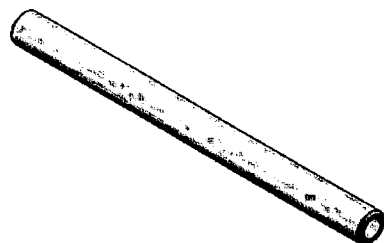
MAT013

182

→ m128855

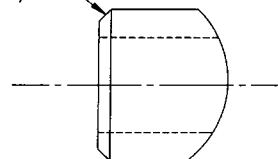
182

18



D3681-1 SPACER

0.025 X 45°
CHAMFER
(TYP)



DETAIL A
(SCALE 4 : 1)

129061 MJS
150528

RELEASED
07-11-09

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A		NEW ISSUE		DC	07.11.08
REV.		DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	SC				
CHECKED	MS	DRAWING NO.	REV. A		
MFG. APPR.	REP	D3681	SHEET 1 OF 1		
APPROVED	REP	TITLE	SCALE		
DE APPR.	REP	SPACER	2:1		
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